

Bench center

Bench center with rotatable collet chuck. Cast iron base with the measuring face's accuracy according DIN 876/1.

- Center height: 75 mm.
- Capacity: $\varnothing 0.5-9.5$ mm.
- Concentricity of the tailstock quill: $\pm 5 \mu\text{m}$.
- Delivery incl. measuring stand 857.140 (column $\varnothing 16 \times 220$ mm, clamping shaft 8H7, with fine adjustment), excl. dial indicator or measuring probe and collet chuck.
- Dimensions measuring face: 200 x 110 mm (incl. face for stand).
- Total height (incl. measuring stand): 260 mm.
- Width T-slot: 10H7.
- Concentricity accuracy collet chucks: 0.03 mm.



Collet chucks

Item No.	Clamping range
857.272	0.5-1
857.273	1 -1.5
857.274	1.5-2
857.275	2 -2.5
857.276	2.5-3
857.277	3 -3.5
857.278	3.5-4
857.279	4 -4.5
857.280	4.5-5
857.281	5 -5.5
857.282	5.5-6
857.283	6 -6.5
857.284	6.5-7
857.285	7 -7.5
857.286	7.5-8
857.287	8 -8.5
857.288	8.5-9
857.289	9 -9.5

Item No.	Type	Center height mm	Weight kg
857.184	RP 001-75D-10	75	5.6
Option:			
857.182	Separate tailstock		1.8

Bench center

Bench center with rotatable collet chuck.

- Measuring range: 0-60 mm.
- Capacity: $\varnothing 0.5-7$ mm.
- Clamping shaft: 8H7.
- Excl. dial indicator or measuring probe and collet chuck.
- Weight: 1.8 kg.
- Concentricity accuracy collet chucks: 0.03 mm.



Collet chucks

Item No.	Clamping range
857.188	0.5-1
857.189	1 -1.5
857.190	1.5-2
857.191	2 -2.5
857.192	2.5-3
857.193	3 -3.5
857.194	3.5-4
857.195	4 -4.5
857.196	4.5-5
857.197	5 -5.5
857.198	5.5-6
857.199	6 -6.5
857.200	6.5-7

Item No.	Type
857.185	RP 006